

**HDC insert  
HDC HA 16 MS**

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The small and slim HA series can be used wherever space is limited.

The wire connection level is designed for screw connections. All screw connection elements are equipped with wire protection (with the exception of size 1).

Screw connection

**General ordering data**

Type	HDC HA 16 MS
Order No.	<a href="#">1650770000</a>
Version	HDC insert, Male, 250 V, 16 A, No. of poles: 16, Screw connection, Size: 5
GTIN (EAN)	4008190299392
Qty.	1 pc(s).

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## Technische Daten

### Dimensions and weights

Length	73 mm	Length (inches)	2.874 inch
Width	23 mm	Width (inches)	0.906 inch
Height	29 mm	Height (inches)	1.142 inch
Net weight	68 g		

### Temperatures

Limit temperature	-40 °C ... 125 °C
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### Dimensions

Height of plug	29 mm	Total length base	73 mm
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### General data

Conductor cross-section	2.5 mm <sup>2</sup>	Insulating material	PC glass-fibre reinforced (UL-listed and railway-certified)
Insulating material group	IIIa	Insulation resistance	10 <sup>10</sup> Ω
Material	Copper alloy	Max. torque for main contact	0.55 Nm
Min. torque for main contact	0.5 Nm	No. of poles	16
Plugging cycles, silver	≥ 500	Pollution severity	3
Rated current (DIN EN 61984)	16 A	Rated impulse voltage (DIN EN 61984)	4 kV
Rated voltage (DIN EN 61984)	250 V	Rated voltage according to UL/CSA	600 V AC/DC
Series	HA	Size	5
Surface finish	Silver passivated	Type	Male
UL 94 flammability rating	V-0	Volume resistance	≤ 2mΩ

### Connection data PE

Blade size, crosshead	size PH1	Blade size, slotted (PE connection)	SD 0.8 x 4.0
Connection type PE	Screw connection	Cross-section for connected conductor, finely stranded with wire-end ferrules and plastic collars DIN 46228/4, rated connection, min.	0.5 mm <sup>2</sup>
Fixing screw	M 4	Rated cross-section	2.5 mm <sup>2</sup>
Stripping length PE connection	10 mm	Tightening torque, max. PE connection	1.5 Nm
Tightening torque, min. PE connection	1.2 Nm	Wire connection cross section, finely stranded, max.	2.5 mm <sup>2</sup>
Wire connection cross-section, finely stranded with wire-end ferrules and plastic collars DIN 46228/4, rated connection, max.	2.5 mm <sup>2</sup>	Wire connection cross-section, finely stranded, min.	0.5 mm <sup>2</sup>
Wire cross section, AWG (PE), max.	AWG 14	Wire cross section, AWG (PE), min.	AWG 20
Wire cross-section, solid, max.	2.5 mm <sup>2</sup>	Wire cross-section, solid, min.	0.5 mm <sup>2</sup>

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## Technische Daten

### Version

Blade size	size PH0	Blade size, slotted (screw connection)	SD 0.6 x 3.5
Clamping screw	M 3	Conductor cross-section, max.	2.5 mm <sup>2</sup>
Conductor cross-section, min.	0.5 mm <sup>2</sup>	Material	Copper alloy
Max. torque for main contact	0.55 Nm	Min. torque for main contact	0.5 Nm
Size	5	Stripping length, rated connection	9 mm
Surface finish	Silver passivated	Type of connection	Screw connection
Volume resistance	≤ 2mΩ	Wire connection cross section AWG, max.	AWG 14
Wire connection cross section AWG, min.	AWG 20		

### Classifications

ETIM 3.0	EC001121	ETIM 4.0	EC000438
ETIM 5.0	EC000438	ETIM 6.0	EC000438
UNSPSC	30-21-18-01	eClass 5.1	27-14-34-19
eClass 6.2	27-26-12-04	eClass 7.1	27-44-02-05
eClass 8.1	27-44-02-05	eClass 9.0	27-44-02-05
eClass 9.1	27-44-02-05		

### Product information

Descriptive text ordering data	Three inserts are required to fully configure the plug-in connector
Descriptive text technical data	Rated voltage 320 V / 4 kV at pollution degree 2
Descriptive text accessories	Accessories, see chapter J - Tools, see chapter K

### Approvals

Approvals



ROHS	Conform
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### Downloads

PDF	<a href="#">1650770000_HDC_HA_16_MS_STP_Blatt_1.pdf</a>
IGES	<a href="#">1650770000_HDC_HA_16_MS_STP.igs</a>
VRML	<a href="#">1650770000_HDC_HA_16_MS_STP.wrl</a>

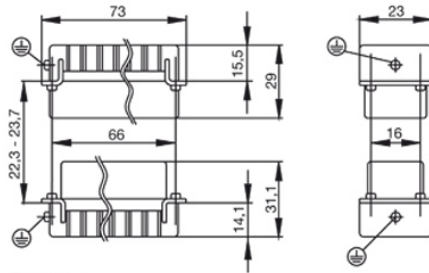
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**Zeichnungen**

## Abmessungen

Steil



Buchse

# Tightening torques and screwing tools

Screw size	Connector type	Dia. tightening torque in Nm	Recommended blade inserts and AF size for hexagon socket	
<b>M 2.5</b>	<b>Signal contacts</b>			
	S 6/6	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	S 6/12	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
<b>M 2.9 x 0.5</b>	<b>Fastening screws</b>			
	HQ 4/2	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0	
	HQ 8	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0	
	HQ 17	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0	
<b>M 3</b>	<b>Contact screws</b>			
	HA 3	0.5 - 0.55	SD 0.5 x 3.0 mm	
	HA 4	0.5 - 0.55	SD 0.5 x 3.0 mm	
	HA 10 bis HA 48	0.5 - 0.55	SD 0.6 x 3.5 mm or PH0	
	HE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	HVE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	<b>Signal contacts:</b>			
	S 4/2	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	S 4/8	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	<b>PE connection via female contact</b>			
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm	
	ConCept modular frame, metal	0.5 - 0.55	SD 0.6 x 3.5 mm	
	<b>PE terminal</b>			
	HQ 5	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm	
	HQ 7	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm	
	<b>Fastening screws</b>	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	<b>Guide pin</b>	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	<b>Guide bush</b>	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	<b>Coding pins</b>	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	<b>M 4</b>	<b>Contact screws</b>		
		HSB	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
<b>PE connection via male contact</b>				
S 4		0.5 - 0.8	SD 0.6 x 3.5 mm	
ConCept modular frame, metal		1.2 - 1.5	SD 0.6 x 3.5 mm	
<b>PE terminal</b>				
HA		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1	
HE		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1	
HEE		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1	
HVE		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1	
HD		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1	
HDD		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1	
S 6/6 (for signal contacts)		1.2 - 1.5	0.8 x 4 mm or PZ1	
ConCept modular frame, plastic		1.2 - 1.5	0.8 x 4 mm or PZ1	
<b>M 5</b>		<b>PE terminal</b>		
		HSB	2 - 2.5	SD 1 x 5.5 mm or PZ2
		S 4/0 (Screw connection)	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/0 (Axial screw connection)	2 - 2.5	SD 0.8 x 4 mm or PZ 2	
	S 4/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2	
	S 4/8	2 - 2.5	SD 1.2 x 6.5 mm or PH2	
	S 6/12	2 - 2.5	SD 0.8 x 4 mm or PZ 2	
	S 6/36	2 - 2.5	SD 1.2 x 6.5 mm or PH2	
	S 8/24	2 - 2.5	SD 1.2 x 6.5 mm or PH2	
	S 12/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2	
	<b>M 6</b>	<b>Power contacts</b>		
S 4/0 (Screw connection)		1.2 (1.5 mm <sup>2</sup> ) / 2 (2.5 mm <sup>2</sup> ) / 3 (4-16 mm <sup>2</sup> )	SD 0.8 x 4 mm	
S 4/2		1.2 (1.5 mm <sup>2</sup> ) / 2 (2.5 mm <sup>2</sup> ) / 3 (4-16 mm <sup>2</sup> )	SD 0.8 x 4 mm	
S 4/8		1.2 (1.5 mm <sup>2</sup> ) / 2 (2.5 mm <sup>2</sup> ) / 3 (4-16 mm <sup>2</sup> )	SD 0.8 x 4 mm	
<b>M 7 x 0.75</b>	<b>Power contacts</b>			
	S 4	1.1 - 1.7	SW 2	
	S 6/6 (+ PE)	6 - 8	SW 4	
<b>M 8 x 0.75</b>	<b>Power contacts</b>			
	S 6/12	1.1 - 1.7	SW 2	
	S 8/0 (+ PE)	6 (10-16 mm <sup>2</sup> ) - 7 (25 mm <sup>2</sup> )	SW 4	
<b>M10 x 1</b>	<b>Power contacts</b>			
	S 4/0 (Axial connection)	2 - 3	SW 3	

Increasing the tightening torque does not improve the contact resistance. The stated torque settings offer optimal mechanical, thermal and electrical conditions. Exceeding the recommended values may even damage the conductor and terminal.

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