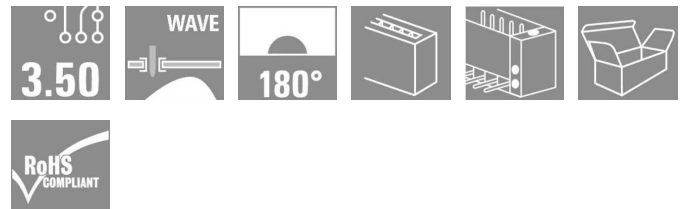
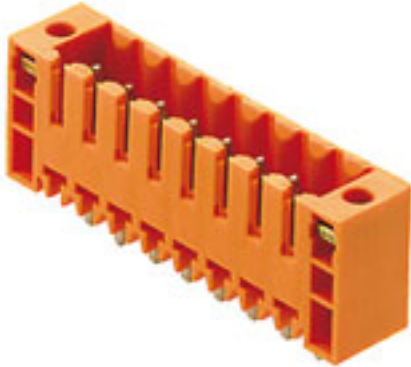


## OMNIMATE Signal - series BL/SL 3.50 SL 3.50/18/180F 3.2SN OR BX

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Pin headers for wave soldering in 3.50 mm pitch

- Plugging direction is parallel (90°), straight 180° or angled (135°) to the PCB
- Housing variant: screw flange (F)
- Packed in a cardboard box (BX)
- Pin header can be coded

### General ordering data

Type	SL 3.50/18/180F 3.2SN OR BX
Order No.	<a href="#">1622190000</a>
Version	PCB plug-in connector, male header, Flange, Solder connection, 3.50 mm, No. of poles: 18, 180°, Solder pin length (l): 3.2 mm, tinned, Orange, Box
GTIN (EAN)	4008190188894
Qty.	20 pc(s).
Product data	IEC: 320 V / 17 A UL: 300 V / 10 A
Packaging	Box

**OMNIMATE Signal - series BL/SL 3.50**  
**SL 3.50/18/180F 3.2SN OR BX**

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**Technical data**
**Dimensions and weights**

Net weight 5.8 g

**System parameters**

Product family		Mounting onto the PCB	
	OMNIMATE Signal - series BL/SL 3.50		Solder connection
Outgoing elbow	180°	Pitch in mm (P)	3.5 mm
Pitch in inches (P)	0.138 inch	No. of poles	18
Solder pin length (l)	3.2 mm	Solder pin length tolerance	+0.1 / -0.3 mm
Solder pin dimensions	d = 1.2 mm, Octagonal	Solder pin dimensions = d tolerance	0 / -0,03 mm
Plugging cycles	25	Can be coded	Yes
Number of solder pins per pole	1	Solder eyelet hole diameter (D)	1.4 mm
Solder eyelet hole diameter tolerance (D)	+ 0,1 mm	L1 in mm	59.5 mm
L1 in inches	2.343 inch	Insulation resistance	≥ 10 <sup>8</sup> Ω
Touch-safe protection acc. to DIN VDE 0470	IP 10	Touch-safe protection acc. to DIN VDE 57 106	Safe from back-of-hand touch
Volume resistance	6.00 mΩ		


**Material data**

Insulating material	PBT	Moisture Level (MSL)	3
Colour	Orange	Insulating material group	IIIa
UL 94 flammability rating	V-0	CTI	≥ 200
Contact material	CuSn	Layer structure of solder connection	5-7 μm Sn glossy
Contact surface	tinned	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-30 °C
Temperature range, installation, max.	100 °C	Storage temperature, min.	-25 °C
Storage temperature, max.	55 °C	Max. relative humidity during storage	80 %

**Rating data acc. to IEC 60664-1 / IEC 61984**

Rated current, min. no. of poles (Ta = 20°C)	17 A	Rated current, max. no. of poles (Ta = 20°C)	12 A
Rated current, min. no. of poles (Ta = 40°C)	14.5 A	Rated current, max. no. of poles (Ta = 40°C)	10 A
Rated voltage for surge voltage class / pollution degree III/3	160 V	Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV
Rated voltage for surge voltage class / pollution degree III/2	160 V	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated voltage for surge voltage class / pollution degree II/2	320 V	Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV
Short-time withstand current resistance	3 x 1s with 100 A		

**CSA rating data**


Institute (CSA)		Certificate No. (CSA)	154685-1318353
Rated voltage (Use group B)	300 V	Rated current (use group B)	10 A
Rated voltage (use group D)	300 V	Rated current (use group D)	10 A

## OMNIMATE Signal - series BL/SL 3.50 SL 3.50/18/180F 3.2SN OR BX

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# Technical data

### UL 1059 rating data

Institute (UR)		Certificate No. (UR)	E60693
Rated voltage (use group B)	300 V	Rated current (use group B)	10 A
Rated voltage (use group D)	300 V	Rated current (use group D)	10 A

### Classifications

ETIM 3.0	EC001284	ETIM 4.0	EC002637
ETIM 5.0	EC002637	ETIM 6.0	EC002637
UNSPSC	30-21-18-10	eClass 5.1	27-26-07-04
eClass 6.2	27-26-07-04	eClass 7.1	27-44-04-02
eClass 8.1	27-44-04-02	eClass 9.0	27-44-04-02

### Notes

Notes	<ul style="list-style-type: none"> <li>• Additional colours on request</li> <li>• Gold-plated contact surfaces on request</li> <li>• Rated current related to rated cross-section &amp; min. No. of poles.</li> <li>• P on drawing = pitch</li> <li>• Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.</li> <li>• For additional mechanical support for male connectors with screw flange (...F), we recommend an additional fixing with fastening screws (tapping screw or sheet metal screw ISO 1481-ST 2,2X4,5 C or ISO 7049-ST 2,2X4,5 C - see Accessories). Tighten fixing screws only permitted before soldering.</li> </ul>
IPC conformity	The products are developed, manufactured and delivered according to the internationally recognised IPC-A-610 standard, category "permissible". More extensive demands on the products can be evaluated on request.

### Approvals

Approvals	
ROHS	Conform

### Downloads

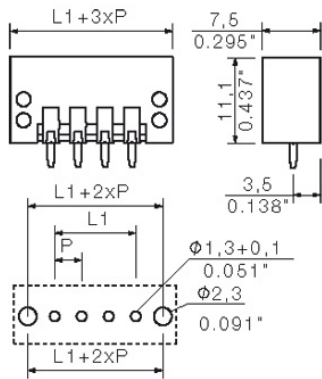
CAD Library (P-CAD Format - ASCII)	<a href="#">SL.zip</a>
CAD Library (P-CAD Format - Standard)	<a href="#">SL.zip</a>
<a href="#">3-D model</a>	

**Data sheet**

**OMNIMATE Signal - series BL/SL 3.50  
SL 3.50/18/180F 3.2SN OR BX**

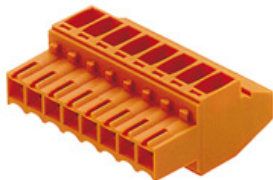
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**Drawings**



**OMNIMATE Signal - series BL/SL 3.50  
SL 3.50/18/180F 3.2SN OR BX**

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**Mating connector (conditionally pluggable)**
**BL 3.50/90**


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

**General ordering data**

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/18/90 SN BK BX	<a href="#">1638940000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 18, 90°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm <sup>2</sup> , Box	4008190276485	20 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm <sup>2</sup> UL: 300 V / 8 A / AWG 28 - AWG 14	Box
BL 3.50/18/90 SN OR BX	<a href="#">1638710000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 18, 90°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm <sup>2</sup> , Box	4008190276263	20 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm <sup>2</sup> UL: 300 V / 8 A / AWG 28 - AWG 14	Box

**BL 3.50/180**


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

**General ordering data**

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/18/180 SN BK BX	<a href="#">1620380000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 18, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm <sup>2</sup> , Box	4008190155766	20 pc(s).	IEC: 320 V / 17 A / 0.2 - 1.5 mm <sup>2</sup> UL: 300 V / 10 A / AWG 28 - AWG 14	Box
BL 3.50/18/180 SN OR BX	<a href="#">1620300000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 18, 180°, Clamping yoke connection, Clamping range, rated	4008190154172	20 pc(s).	IEC: 320 V / 17 A / 0.2 - 1.5 mm <sup>2</sup> UL: 300 V / 10 A / AWG 28 - AWG 14	Box

**OMNIMATE Signal - series BL/SL 3.50  
SL 3.50/18/180F 3.2SN OR BX**

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**Mating connector (conditionally pluggable)**

connection, max.: 1.5 mm<sup>2</sup>,  
Box

**BL 3.50/270**


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

**General ordering data**

Available until	Type	Order No.	Version	GTIN (EAN)	Qty.	Product data
2014-05-20	BL 3.50/18/270 SN BK BX	<a href="#">1639860000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 18, 270°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm <sup>2</sup> , Box	4008190277413	20 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm <sup>2</sup> UL: 300 V / 8 A / AWG 28 - AWG 14
BL 3.50/18/270	<a href="#">1639630000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 18, 270°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm <sup>2</sup> , Box	4008190277185	20 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm <sup>2</sup> UL: 300 V / 8 A / AWG 28 - AWG 14	Box

**OMNIMATE Signal - series BL/SL 3.50  
SL 3.50/18/180F 3.2SN OR BX**

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**Mating connector (conditionally pluggable)**
**BL 3.50/180LH**


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

**General ordering data**

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/18/180LH SN OR BX	<a href="#">1687810000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 18, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm², Box	4008190853365	20 pc(s).	IEC: 320 V / 17 A / 0.2 - 1.5 mm² UL: 300 V / 10 A / AWG 28 - AWG 14	Box
BL 3.50/18/180LH SN BK BX	<a href="#">1688040000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 18, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm², Box	4008190853594	20 pc(s).	IEC: 320 V / 17 A / 0.2 - 1.5 mm² UL: 300 V / 10 A / AWG 28 - AWG 14	Box

**OMNIMATE Signal - series BL/SL 3.50  
SL 3.50/18/180F 3.2SN OR BX**

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**Mating connector (fully pluggable)**
**BL 3.50/180F**


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

**General ordering data**

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/18/180F SN OR BX	<a href="#">1620770000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 18, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm², Box	4008190163075	20 pc(s).	IEC: 320 V / 17 A / 0.2 - 1.5 mm² UL: 300 V / 10 A / AWG 28 - AWG 14	Box
BL 3.50/18/180F SN BK BX	<a href="#">1620850000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 18, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm², Box	4008190164621	20 pc(s).	IEC: 320 V / 17 A / 0.2 - 1.5 mm² UL: 300 V / 10 A / AWG 28 - AWG 14	Box

**BL 3.50/270F**


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

**General ordering data**

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/18/270F SN BK BX	<a href="#">1640320000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 18, 270°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm², Box	4008190277901	20 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm² UL: 300 V / 8 A / AWG 28 - AWG 14	Box
BL 3.50/18/270F SN OR BX	<a href="#">1640090000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 18, 270°	4008190277642	20 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm² UL: 300 V / 8 A / AWG 28 - AWG 14	Box

Creation date June 15, 2015 2:33:09 PM CEST



**OMNIMATE Signal - series BL/SL 3.50  
SL 3.50/18/180F 3.2SN OR BX**

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**Mating connector (fully pluggable)**

Clamping yoke connection,  
Clamping range, rated  
connection, max.: 1.5 mm<sup>2</sup>,  
Box

**BL 3.50/90F**


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

**General ordering data**

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/18/90F SN OR BX	<a href="#">1639170000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 18, 90°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm <sup>2</sup> , Box	4008190276713	20 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm <sup>2</sup> UL: 300 V / 8 A / AWG 28 - AWG 14	Box
BL 3.50/18/90F SN BK BX	<a href="#">1639400000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 18, 90°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm <sup>2</sup> , Box	4008190276942	20 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm <sup>2</sup> UL: 300 V / 8 A / AWG 28 - AWG 14	Box

## Recommended wave soldering profiles

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### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

# Addresses worldwide

Let's connect.

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