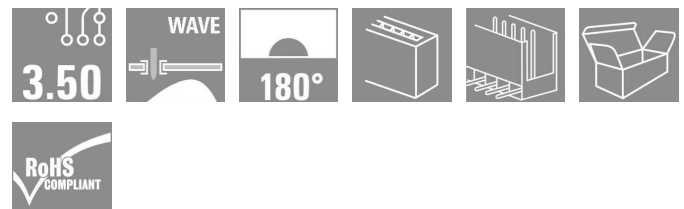
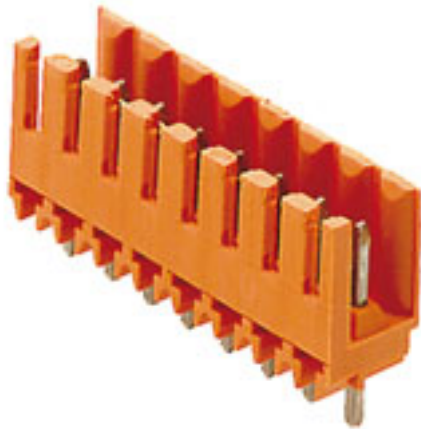


OMNIMATE Signal - series BL/SL 3.50 SL 3.50/10/180 3.2SN OR BX

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Pin headers for wave soldering in 3.50 mm pitch

- Plugging direction is parallel (90°), straight 180° or angled (135°) to the PCB
- Housing variant: screw flange (F)
- Packed in a cardboard box (BX)
- Pin header can be coded

General ordering data

Type	SL 3.50/10/180 3.2SN OR BX
Order No.	1604850000
Version	PCB plug-in connector, male header, open side, Solder connection, 3.50 mm, No. of poles: 10, 180°, Solder pin length (l): 3.2 mm, tinned, Orange, Box
GTIN (EAN)	4008190096649
Qty.	50 pc(s).
Product data	IEC: 320 V / 17 A UL: 300 V / 10 A
Packaging	Box

**OMNIMATE Signal - series BL/SL 3.50
SL 3.50/10/180 3.2SN OR BX**

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Technical data**Dimensions and weights**

Net weight	2.78 g
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System parameters

Product family		Mounting onto the PCB	
Product family	OMNIMATE Signal - series BL/SL 3.50		Solder connection
Outgoing elbow	180°	Pitch in mm (P)	3.5 mm
Pitch in inches (P)	0.138 inch	No. of poles	10
Solder pin length (l)	3.2 mm	Solder pin dimensions	d = 1.2 mm, Octagonal
Can be coded	Yes	Number of solder pins per pole	1
Solder eyelet hole diameter (D)	1.3 mm	Solder eyelet hole diameter tolerance (D)+	0.1 mm
L1 in mm	31.5 mm	L1 in inches	1.24 inch
Insulation resistance	≥ 10 ⁸ Ω	Touch-safe protection acc. to DIN VDE 0470	IP 10
Touch-safe protection acc. to DIN VDE 57 106	Safe from back-of-hand touch		


Material data

Insulating material	PBT	Colour	Orange
Insulating material group	IIIa	UL 94 flammability rating	V-0
CTI	≥ 200	Contact material	CuSn
Contact surface	tinned	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-30 °C
Temperature range, installation, max.	100 °C	Max. relative humidity during storage	80 %

Rating data acc. to IEC 60664-1 / IEC 61984

Rated current, min. no. of poles (Tu=20°C)	17 A	Rated current, max. no. of poles (Tu=20°C)	12 A
Rated current, number of poles (Tu=40°C), min	14.5 A	Rated current, number of poles (Tu=40°C), max.	10 A
Rated voltage for surge voltage class / pollution degree III/3	160 V	Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV
Rated voltage for surge voltage class / pollution degree III/2	160 V	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated voltage for surge voltage class / pollution degree II/2	320 V	Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV
Short-time withstand current resistance	3 x 1s with 100 A		

CSA rating data

Institute (CSA)		Certificate No. (CSA)	154685-1318353
Rated voltage (Use group B)	300 V	Rated current (use group B)	10 A
Rated voltage (use group D)	300 V	Rated current (use group D)	10 A

Data sheet

**OMNIMATE Signal - series BL/SL 3.50
SL 3.50/10/180 3.2SN OR BX**

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Technical data

UL 1059 rating data

Institute (UR)



Certificate No. (UR)

E60693

Rated voltage (use group B) 300 V
Rated voltage (use group D) 300 V

Rated current (use group B) 10 A
Rated current (use group D) 10 A

Classifications

ETIM 3.0	EC001284	UNSPSC	30-21-18-10
eClass 5.1	27-26-07-04	eClass 6.2	27-26-07-04
eClass 7.1	27-44-04-02		

Notes

- PUR
- Additional colours on request
 - Gold-plated contact surfaces on request
 - Rated current related to rated cross-section & min. No. of poles.
 - P on drawing = pitch
 - Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.

Approvals

Approvals



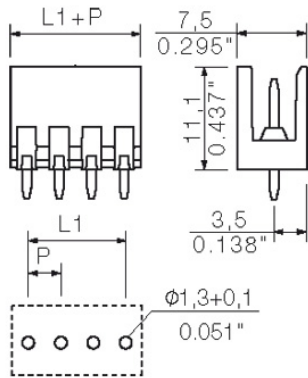
ROHS Conform

Downloads

- CAD Library (P-CAD Format - ASCII) [SL.zip](#)
- CAD Library (P-CAD Format - Standard) [SL.zip](#)
- [3-D model](#)

Data sheet**OMNIMATE Signal - series BL/SL 3.50
SL 3.50/10/180 3.2SN OR BX**

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Drawings

**OMNIMATE Signal - series BL/SL 3.50
SL 3.50/10/180 3.2SN OR BX**

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Mating connector (fully pluggable)
BL 3.50/180LH


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/10/180LH SN BK BX	1687960000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 10, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm², Box	4008190853518	50 pc(s).	IEC: 320 V / 17 A / 0.2 - 1.5 mm² UL: 300 V / 10 A / AWG 28 - AWG 14	Box
BL 3.50/10/180LH SN OR BX	1687730000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 10, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm², Box	4008190853280	50 pc(s).	IEC: 320 V / 17 A / 0.2 - 1.5 mm² UL: 300 V / 10 A / AWG 28 - AWG 14	Box

BL 3.50/90


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/10/90 SN OR BX	1638630000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 10, 90°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm², Box	4008190276171	50 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm² UL: 300 V / 8 A / AWG 28 - AWG 14	Box
BL 3.50/10/90 SN BK BX	1638860000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 10, 90°, Clamping yoke connection, Clamping	4008190276409	50 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm² UL: 300 V / 8 A / AWG 28 - AWG 14	Box

OMNIMATE Signal - series BL/SL 3.50 SL 3.50/10/180 3.2SN OR BX

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Mating connector (fully pluggable)

range, rated connection,
max.: 1.5 mm², Box

BL 3.50/180



Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/10/180 SN OR BX	1597440000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 10, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190192013	50 pc(s).	IEC: 320 V / 17 A / 0.2 - 1.5 mm ² UL: 300 V / 10 A / AWG 28 - AWG 14	Box
BL 3.50/10/180 SN BK BX	1610200000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 10, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190126940	50 pc(s).	IEC: 320 V / 17 A / 0.2 - 1.5 mm ² UL: 300 V / 10 A / AWG 28 - AWG 14	Box

BL 3.50/270



Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/10/270 SN OR BX	1639550000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 10, 270°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190277109	50 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm ² UL: 300 V / 8 A / AWG 28 - AWG 14	Box

Creation date January 26, 2015 9:39:14 PM CET

**OMNIMATE Signal - series BL/SL 3.50
SL 3.50/10/180 3.2SN OR BX**

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Mating connector (fully pluggable)

BL 3.50/10/270 SN BK BX	1639780000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 10, 270°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm², Box	4008190277338 50 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm² UL: 300 V / 8 A / AWG 28 - AWG 14	Box
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BLZF 3.5/180


Female connectors with tension clamp system for connecting cables in 3.50 pitch. They provide space for labelling and can be coded.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLZF 3.50/10/180 SN OR BX	1690270000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 10, 180°, Tension clamp connection, Clamping range, rated connection, max.: 1.5 mm², Box	4008190328764 50 pc(s).		IEC: 320 V / 14.5 A / 0.2 - 1.5 mm² UL: 300 V / 10 A / AWG 26 - AWG 14	Box
BLZF 3.50/10/180 SN BK BX	1690500000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 10, 180°, Tension clamp connection, Clamping range, rated connection, max.: 1.5 mm², Box	4008190329013 50 pc(s).		IEC: 320 V / 14.5 A / 0.2 - 1.5 mm² UL: 300 V / 10 A / AWG 26 - AWG 14	Box

OMNIMATE Signal - series BL/SL 3.50 SL 3.50/10/180 3.2SN OR BX

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Mating connector (conditionally pluggable)

BL-I/O 3.5/30 F PNP LED



Female header with spring connection (PUSH IN) as a plug-in connection level for decentralised I/O electronics; used together with male headers in 3.50 mm pitch.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL-I/O 3.50/30F PNP LED SN BK BX	1789110000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 30, 180°, PUSH IN spring connection, Clamping range, rated connection, max.: 1.5 mm², Box	4032248208043	20 pc(s).	IEC: / 2.2 A / 0.2 - 1 mm² UL: 50 V / 5 A / AWG 24 - AWG 16	Box
BL-I/O 3.50/30F PNP LED SN LTGY BX	1965970000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 30, 180°, PUSH IN spring connection, Clamping range, rated connection, max.: 1.5 mm², Box	4032248657735	20 pc(s).	IEC: / 2.2 A / 0.2 - 1 mm² UL: 50 V / 5 A / AWG 24 - AWG 16	Box
BL-I/O 3.50/30FP PNP LED SN BK BX	1789100000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 30, 180°, PUSH IN spring connection, Clamping range, rated connection, max.: 1.5 mm², Box	4032248208036	20 pc(s).	IEC: / 2.2 A / 0.2 - 1 mm² UL: 50 V / 5 A / AWG 24 - AWG 16	Box
2014-05-20T09:00:00 BL-I/O 3.50/30FP PNP LED SN LTGY BX	1965990000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 30, 180°, PUSH IN spring connection, Clamping range, rated connection, max.: 1.5 mm², Box	4032248657759	20 pc(s).	IEC: / 2.2 A / 0.2 - 1 mm² UL: 50 V / 5 A / AWG 24 - AWG 16	

**OMNIMATE Signal - series BL/SL 3.50
SL 3.50/10/180 3.2SN OR BX**

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Mating connector (conditionally pluggable)
BLZF 3.5/180F


Female connectors with tension clamp system for connecting cables in 3.50 pitch. They provide space for labelling and can be coded.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLZF 3.50/10/180F SN BK BX	1691190000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 10, 180°, Tension clamp connection, Clamping range, rated connection, max.: 1.5 mm², Box	4008190329730	50 pc(s).	IEC: 320 V / 14.5 A / 0.2 - 1.5 mm² UL: 300 V / 10 A / AWG 26 - AWG 14	Box
BLZF 3.50/10/180F SN OR BX	1690960000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 10, 180°, Tension clamp connection, Clamping range, rated connection, max.: 1.5 mm², Box	4008190329471	50 pc(s).	IEC: 320 V / 14.5 A / 0.2 - 1.5 mm² UL: 300 V / 10 A / AWG 26 - AWG 14	Box

BL-I/O 3.5/10 F PNP LED


Female header with spring connection (PUSH IN) as a plug-in connection level for decentralised I/O electronics; used together with male headers in 3.50 mm pitch.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL-I/O 3.50/10F PNP LED SN LTGY BX	1965940000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 10, 180°, PUSH IN spring connection, Clamping range, rated connection, max.: 1.5 mm², Box	4032248657605	20 pc(s).	IEC: / 2.2 A / 0.2 - 1 mm² UL: 50 V / 5 A / AWG 24 - AWG 16	Box
2014-05-20T09:00:00 BL-I/O 3.5/10 F PNP LED SN LTGY BX	1965960000	PCB plug-in connector, female plug, 3.50 mm,		4032248657728		IEC: / 2.2 A /

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**OMNIMATE Signal - series BL/SL 3.50
SL 3.50/10/180 3.2SN OR BX**

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Mating connector (conditionally pluggable)

		No. of poles: 10, 180°, PUSH IN spring connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	0.2 - 1 mm ² UL: 50 V / 5 A / AWG 24 - AWG 16 Box
BL-I/O 3.50/10F PNP LED SN BK BX	1789090000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 10, 180°, PUSH IN spring connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4032248208029 20 pc(s). IEC: / 2.2 A / 0.2 - 1 mm ² UL: 50 V / 5 A / AWG 24 - AWG 16 Box
BL-I/O 3.50/10FP PNP LED SN BK BX	1789080000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 10, 180°, PUSH IN spring connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4032248208012 20 pc(s). IEC: / 2.2 A / 0.2 - 1 mm ² UL: 50 V / 5 A / AWG 24 - AWG 16 Box

BL-I/O 3.5/30 NPN LED


Female header with spring connection (PUSH IN) as a plug-in connection level for decentralised I/O electronics; used together with male headers in 3.50 mm pitch.

General ordering data

Available until	Type	Order No.	Version	GTIN (EAN)	Qty.	Product data
2014-05-20	BL 3.50/30 NPN LED SN LTGY BX	1965980000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 30, 180°, PUSH IN spring connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4032248657742 20 pc(s).		IEC: / 2.2 A / 0.2 - 1 mm ² UL: 50 V / 5 A / AWG 24 - AWG 16 Box

OMNIMATE Signal - series BL/SL 3.50 SL 3.50/10/180 3.2SN OR BX

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Mating connector (conditionally pluggable)

BL-I/O	1938020000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 30, 180°, PUSH IN spring connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4032248610235 20 pc(s).	IEC: / 2.2 A / 0.2 - 1 mm ² UL: 50 V / 5 A / AWG 24 - AWG 16	5 A / AWG 24 - AWG 16 Box
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BL-I/O 3.5/10



Female header with spring connection (PUSH IN) as a plug-in connection level for decentralised I/O electronics; used together with male headers in 3.50 mm pitch.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL-I/O 3.50/10F SN LTGY BX	1871690000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 10, 180°, PUSH IN spring connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4032248451197	20 pc(s).	IEC: 200 V / 2.2 A / 0.2 - 1 mm ² UL: 50 V / 5 A / AWG 24 - AWG 16	Box
2014-05-20T08:00:00Z BL 3.50/10F SN LTGY BX	1965890000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 10, 180°, PUSH IN spring connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4032248657551	120 pc(s).	IEC: 200 V / 2.2 A / 0.2 - 1 mm ² UL: 50 V / 5 A / AWG 24 -	

**OMNIMATE Signal - series BL/SL 3.50
SL 3.50/10/180 3.2SN OR BX**

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Mating connector (conditionally pluggable)

				AWG
				16
BL-I/O 3.50/10F SN BK BX	1779880000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 10, 180°, PUSH IN spring connection, Clamping range, rated connection, max.: 1.5 mm², Box	4032248165209 20 pc(s). IEC: 200 V / 2.2 A / 0.2 - 1 mm² UL: 50 V / 5 A / AWG 24 - AWG 16	Box
BL-I/O 3.50/10FP SN BK BX	1779870000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 10, 180°, PUSH IN spring connection, Clamping range, rated connection, max.: 1.5 mm², Box	4032248165193 20 pc(s). IEC: 200 V / 2.2 A / 0.2 - 1 mm² UL: 50 V / 5 A / AWG 24 - AWG 16	Box

BLZF 3.5/180LH


Female connectors with tension clamp system for connecting cables in 3.50 pitch. They provide space for labelling and can be coded.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLZF 3.50/10/180LH SN OR BX	1691650000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 10, 180°, Tension clamp connection, Clamping range, rated connection, max.: 1.5 mm², Box	4008190373610 50 pc(s).		IEC: 320 V / 14.5 A / 0.2 - 1.5 mm² UL: 300 V / 10 A / AWG 26 - AWG 14	Box
BLZF 3.50/10/180LH SN BK BX	1691880000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 10, 180°, Tension clamp connection, Clamping range, rated connection, max.: 1.5 mm², Box	4008190373856 50 pc(s).		IEC: 320 V / 14.5 A / 0.2 - 1.5 mm² UL: 300 V / 10 A / AWG 26 - AWG 14	Box

**OMNIMATE Signal - series BL/SL 3.50
SL 3.50/10/180 3.2SN OR BX**

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Mating connector (conditionally pluggable)

		connection, max.: 1.5 mm ² , Box		
BL-I/O 3.50/30F SN LTGY BX	1965910000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 30, 180°, PUSH IN spring connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4032248657575 20 pc(s).	IEC: 200 V / 2.2 A / 0.2 - 1 mm ² UL: 50 V / 5 A / AWG 24 - AWG 16

BL 3.50/90F


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/10/90F SN OR BX	1639090000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 10, 90°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190276638	50 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm ² UL: 300 V / 8 A / AWG 28 - AWG 14	Box
BL 3.50/10/90F SN BK BX	1639320000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 10, 90°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190276867	50 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm ² UL: 300 V / 8 A / AWG 28 - AWG 14	Box

**OMNIMATE Signal - series BL/SL 3.50
SL 3.50/10/180 3.2SN OR BX**

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Mating connector (conditionally pluggable)
BL 3.50/270F


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/10/270F SN OR BX	1640010000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 10, 270°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm², Box	4008190277567	50 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm² UL: 300 V / 8 A / AWG 28 - AWG 14	Box
BL 3.50/10/270F SN BK BX	1640240000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 10, 270°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm², Box	4008190277819	50 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm² UL: 300 V / 8 A / AWG 28 - AWG 14	Box

BL 3.50/180F


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/10/180F SN OR BX	1606720000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 10, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm², Box	4008190062422	50 pc(s).	IEC: 320 V / 17 A / 0.2 - 1.5 mm² UL: 300 V / 10 A / AWG 28 - AWG 14	Box
BL 3.50/10/180F SN BK BX	1615860000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 10, 180°	4008190063269	50 pc(s).	IEC: 320 V / 17 A / 0.2 - 1.5 mm² UL: 300 V / 10 A / AWG 28 - AWG 14	Box

Creation date January 26, 2015 9:39:14 PM CET

**OMNIMATE Signal - series BL/SL 3.50
SL 3.50/10/180 3.2SN OR BX**

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Mating connector (conditionally pluggable)

Clamping yoke connection,
Clamping range, rated
connection, max.: 1.5 mm²,
Box

BL-I/O 3.5/10 NPN LED



Female header with spring connection (PUSH IN) as a plug-in connection level for decentralised I/O electronics; used together with male headers in 3.50 mm pitch.

General ordering data

Available until	Type	Order No.	Version	GTIN (EAN)	Qty.	Product data
2014-05-20	BL 3.50/10/180 NPN LED SN LTGY BX	1965950000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 10, 180°, PUSH IN spring connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4032248657711	20 pc(s).	IEC: / 2.2 A / 0.2 - 1 mm ² UL: 50 V / 5 A / AWG 24 - AWG 16
	BL-I/O 3.50/10F NPN LED SN BK BX	1938010000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 10, 180°, PUSH IN spring connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4032248610228	20 pc(s).	IEC: / 2.2 A / 0.2 - 1 mm ² UL: 50 V / 5 A / AWG 24 - AWG 16

Recommended wave soldering profiles

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Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

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