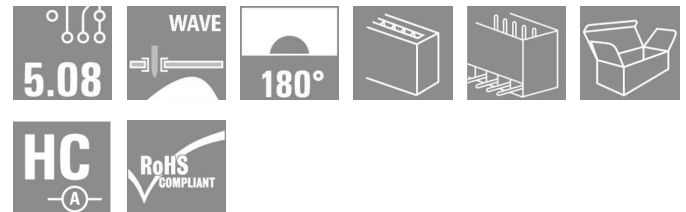


**OMNIMATE Signal - series BL/SL 5.08  
SL 5.08HC/03/180G 3.2SN OR BX**

**Weidmüller Interface GmbH & Co. KG**  
Klingenbergstraße 16  
D-32758 Detmold  
Germany  
Fon: +49 5231 14-0  
Fax: +49 5231 14-292083  
www.weidmueller.com



Pin headers in glass-fibre-reinforced plastic with straight wire outlet; optimised for wave soldering. The flange variant (F) can be screwed onto the respective counter piece or the circuit board. There is no need for an extra screw to connect the circuit board when the solder flange (LF) version is used. This also protects the solder points from mechanical strain. All pin headers can be manually coded or ordered pre-coded. HC = High Current.

**General ordering data**

Type	SL 5.08HC/03/180G 3.2SN OR BX
Order No.	<a href="#">1146750000</a>
Version	PCB plug-in connector, male header, closed side, Solder connection, 5.08 mm, No. of poles: 3, 180°, Solder pin length (l): 3.2 mm, tinned, Orange, Box
GTIN (EAN)	4032248108671
Qty.	100 pc(s).
Product data	IEC: 400 V / 24 A UL: 300 V / 18.5 A
Packaging	Box

**OMNIMATE Signal - series BL/SL 5.08  
SL 5.08HC/03/180G 3.2SN OR BX**

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**Technical data**
**Dimensions and weights**

Net weight 1.55 g

**System parameters**

Product family		Mounting onto the PCB	
Product family	OMNIMATE Signal - series BL/SL 5.08		Solder connection
Outgoing elbow	180°	Pitch in mm (P)	5.08 mm
Pitch in inches (P)	0.2 inch	No. of poles	3
Solder pin length (l)	3.2 mm	Solder pin length tolerance	+0.1 / -0.3 mm
Solder pin dimensions	d = 1.2 mm, Octagonal	Solder pin dimensions = d tolerance	0 / -0,03 mm
Plugging cycles	25	Can be coded	Yes
Number of solder pins per pole	1	Solder eyelet hole diameter (D)	1.3 mm
Solder eyelet hole diameter tolerance (D)	+ 0,1 mm	L1 in mm	10.16 mm
L1 in inches	0.4 inch	Insulation resistance	≥ 10 <sup>8</sup> Ω

**Material data**

Insulating material	PA GF	Moisture Level (MSL)	3
Colour	Orange	Insulating material group	II
UL 94 flammability rating	V-0	CTI	≥ 550
Contact material	Cu-Leg	Layer structure of solder connection	2-3 µm Ni / 2-4 µm Sn matt
Contact surface	tinned	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-25 °C
Temperature range, installation, max.	100 °C	Storage temperature, min.	-25 °C
Storage temperature, max.	55 °C	Max. relative humidity during storage	80 %


**Rating data acc. to IEC 60664-1 / IEC 61984**

Rated current, min. no. of poles (Ta = 20°C)	24 A	Rated current, max. no. of poles (Ta = 20°C)	19 A
Rated current, min. no. of poles (Ta = 40°C)	21 A	Rated current, max. no. of poles (Ta = 40°C)	16.5 A
Rated voltage for surge voltage class / pollution degree III/3	250 V	Rated impulse voltage for surge voltage class/ contamination degree III/3	4 kV
Rated voltage for surge voltage class / pollution degree III/2	320 V	Rated impulse voltage for surge voltage class/ pollution degree III/2	4 kV
Rated voltage for surge voltage class / pollution degree II/2	400 V	Rated impulse voltage for surge voltage class/ pollution degree II/2	4 kV

**CSA rating data**

Rated voltage (Use group B)	300 V	Rated current (use group B)	18.5 A
Rated voltage (use group D)	300 V	Rated current (use group D)	18.5 A

**UL 1059 rating data**

Institute (cURus)		Certificate No. (cURus)	E60693
Rated voltage (use group B)	300 V	Rated current (use group B)	18.5 A
Rated voltage (use group D)	300 V	Rated current (use group D)	10 A

**Data sheet**

**OMNIMATE Signal - series BL/SL 5.08  
SL 5.08HC/03/180G 3.2SN OR BX**

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**Technical data**

**Classifications**

ETIM 4.0	EC002637	ETIM 5.0	EC002637
ETIM 6.0	EC002637	eClass 6.2	27-26-07-04
eClass 7.1	27-44-04-02	eClass 8.1	27-44-04-02
eClass 9.0	27-44-04-02		

**Notes**

- Notes
- Additional colours on request
  - Gold-plated contact surfaces on request
  - Rated current related to rated cross-section & min. No. of poles.
  - P on drawing = pitch
  - Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.

IPC conformity      The products are developed, manufactured and delivered according to the internationally recognised IPC-A-610 standard, category "permissible". More extensive demands on the products can be evaluated on request.

**Approvals**

Approvals

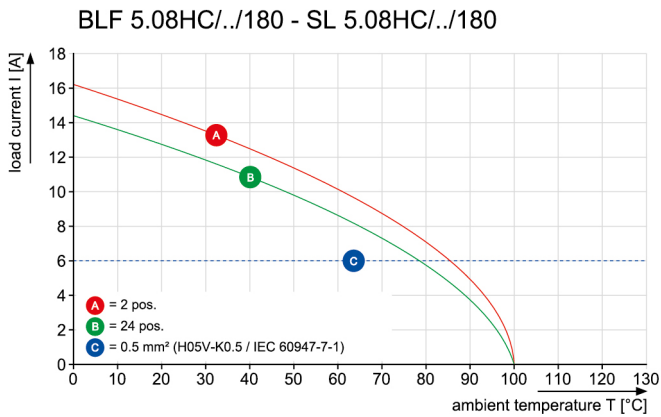
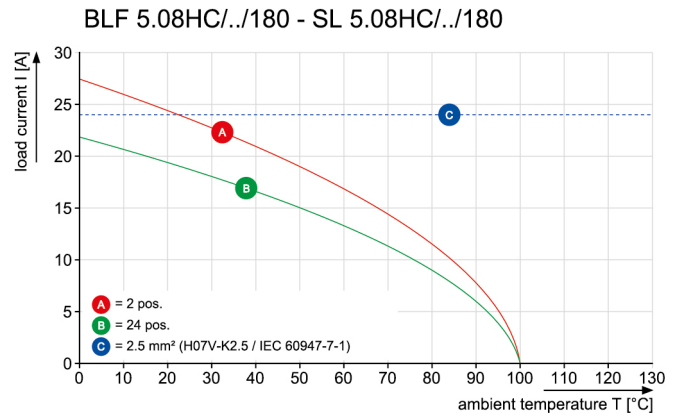
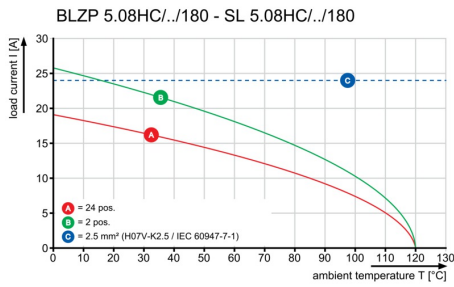
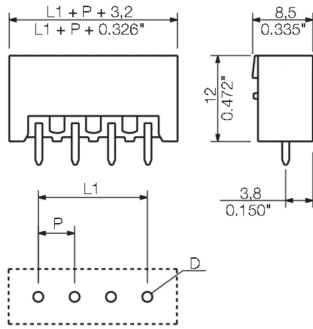


ROHS      Conform

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**Drawings**



**OMNIMATE Signal - series BL/SL 5.08  
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**Mating connector (fully pluggable)**
**BLF 5.08HC/270 SN**


Just as reliable as the millionfold proven original and featuring innovative details:

The BLF 5.08HC PUSH IN version of the BLZP 5.08HC female connector is not only different in terms of connection system; it also has a more compact design. Weidmüller's innovative PUSH IN spring connection system stands for the future of easy and tool-free wire connection. HC = High Current.

In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

**General ordering data**

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLF 5.08HC/03/270 SN BK BX	<a href="#">1981940000</a>	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 270°, PUSH IN spring connection, Clamping range, rated connection, max.: 3.31 mm <sup>2</sup> , Box	4032248684632	120 pc(s).	IEC: 400 V / 24 A / 0.2 - 2.5 mm <sup>2</sup> UL: 300 V / 18.5 A / AWG 26 - AWG 12	Box
BLF 5.08HC/03/270 SN OR BX	<a href="#">1982710000</a>	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 270°, PUSH IN spring connection, Clamping range, rated connection, max.: 3.31 mm <sup>2</sup> , Box	4032248686803	120 pc(s).	IEC: 400 V / 24 A / 0.2 - 2.5 mm <sup>2</sup> UL: 300 V / 18.5 A / AWG 26 - AWG 12	Box

**OMNIMATE Signal - series BL/SL 5.08  
SL 5.08HC/03/180G 3.2SN OR BX**

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**Mating connector (fully pluggable)**
**BLF 5.08HC/180 SN**


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- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

**General ordering data**

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLF 5.08HC/03/180 SN BK BX	<a href="#">1013440000</a>	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 180°, PUSH IN spring connection, Clamping range, rated connection, max.: 3.31 mm <sup>2</sup> , Box	4032248721597	120 pc(s).	IEC: 400 V / 24 A / 0.2 - 2.5 mm <sup>2</sup> UL: 300 V / 18.5 A / AWG 26 - AWG 12	Box
BLF 5.08HC/03/180 SN OR BX	<a href="#">1013690000</a>	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 180°, PUSH IN spring connection, Clamping range, rated connection, max.: 3.31 mm <sup>2</sup> , Box	4032248853380	120 pc(s).	IEC: 400 V / 24 A / 0.2 - 2.5 mm <sup>2</sup> UL: 300 V / 18.5 A / AWG 26 - AWG 12	Box

**OMNIMATE Signal - series BL/SL 5.08  
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**Mating connector (fully pluggable)**
**BLDF 5.08/180 SN**


The powerful daisy-chain solution for high-performance signal bus applications is also suitable for 400V auxiliary power chains with 18.5A current-carrying capacity. The large clamping capacity (up to 2.5mm<sup>2</sup> wire cross-sections) is particularly beneficial for long bus cables or high currents because of the low voltage drop. Four flange variations, including the patented release latch, allow for user-friendly unplugging designs.

Specifications:

- 0.20 - 2.5 mm<sup>2</sup> (IEC) / 26 - 12 AWG (UL)
- 400 V (IEC)
- 18.5 A (IEC)

**General ordering data**

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLDF 5.08/03/180 SN OR BX	<a href="#">1001160000</a>	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 180°, PUSH IN spring connection, Clamping range, rated connection, max.: 3.31 mm <sup>2</sup> , Box	4032248817726 80 pc(s).		IEC: 400 V / 20.8 A / 0.2 - 2.5 mm <sup>2</sup> UL: 300 V / 10 A / AWG 12 - AWG 26	Box
BLDF 5.08/03/180 SN BK BX	<a href="#">1000870000</a>	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 180°, PUSH IN spring connection, Clamping range, rated connection, max.: 3.31 mm <sup>2</sup> , Box	4032248817276 80 pc(s).		IEC: 400 V / 20.8 A / 0.2 - 2.5 mm <sup>2</sup> UL: 300 V / 10 A / AWG 12 - AWG 26	Box

**BLZP 5.08HC/90 SN**


Female plugs with clamping-yoke connection for connecting wires with a right-angle (90° or 270°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

**General ordering data**

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLZP 5.08HC/03/90 SN OR BX	<a href="#">1948010000</a>	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 90°, Clamping yoke connection, Clamping range, rated connection, max.: 4 mm <sup>2</sup> , Box	4032248624232 120 pc(s).		IEC: 400 V / 23 A / 0.2 - 4 mm <sup>2</sup> UL: 300 V / 20 A / AWG 30 - AWG 12	Box

**OMNIMATE Signal - series BL/SL 5.08  
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**Mating connector (fully pluggable)**

BLZP	<a href="#">1948250000</a>	PCB plug-in connector,	4032248624775	120 pc(s).	IEC: 400 V / 23 A / 0.2 - 4 mm <sup>2</sup>	Box
5.08HC/03/90		female plug, 5.08 mm, No.			UL: 300 V / 20 A / AWG 30 - AWG 12	
SN BK BX		of poles: 3, 90°, Clamping yoke connection, Clamping range, rated connection, max.: 4 mm <sup>2</sup> , Box				



**OMNIMATE Signal - series BL/SL 5.08  
SL 5.08HC/03/180G 3.2SN OR BX**

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**Mating connector (conditionally pluggable)****BLF 5.08HC/180F SN**

Just as reliable as the millionfold proven original and featuring innovative details:

The BLF 5.08HC PUSH IN version of the BLZP 5.08HC female connector is not only different in terms of connection system; it also has a more compact design. Weidmüller's innovative PUSH IN spring connection system stands for the future of easy and tool-free wire connection. HC = High Current.

In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

**General ordering data**

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLF 5.08HC/03/180F SN BK BX	<a href="#">1012650000</a>	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 180°, PUSH IN spring connection, Clamping range, rated connection, max.: 3.31 mm <sup>2</sup> , Box	4032248720309	72 pc(s).	IEC: 400 V / 24 A / 0.2 - 2.5 mm <sup>2</sup> UL: 300 V / 18.5 A / AWG 26 - AWG 12	Box
BLF 5.08HC/03/180F SN OR BX	<a href="#">1013090000</a>	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 180°, PUSH IN spring connection, Clamping range, rated connection, max.: 3.31 mm <sup>2</sup> , Box	4032248853397	72 pc(s).	IEC: 400 V / 24 A / 0.2 - 2.5 mm <sup>2</sup> UL: 300 V / 18.5 A / AWG 26 - AWG 12	Box

**OMNIMATE Signal - series BL/SL 5.08  
SL 5.08HC/03/180G 3.2SN OR BX**

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**Mating connector (conditionally pluggable)**
**BLF 5.08HC/180LR SN**


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In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

**General ordering data**

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLF 5.08HC/03/180LR SN OR BX	<a href="#">1014380000</a>	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 180°, PUSH IN spring connection, Clamping range, rated connection, max.: 3.31 mm <sup>2</sup> , Box	4032248722976	72 pc(s).	IEC: 400 V / 24 A / 0.2 - 2.5 mm <sup>2</sup> UL: 300 V / 18.5 A / AWG 26 - AWG 12	Box
BLF 5.08HC/03/180LR SN BK BX SO	<a href="#">1508470000</a>	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 180°, PUSH IN spring connection, Clamping range, rated connection, max.: 3.31 mm <sup>2</sup> , Box	4050118317909	72 pc(s).	IEC: 400 V / 24 A / 0.2 - 2.5 mm <sup>2</sup> UL: 300 V / 18.5 A / AWG 26 - AWG 12	Box
BLF 5.08HC/03/180LR SN BK BX	<a href="#">1014130000</a>	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 180°, PUSH IN spring connection, Clamping range, rated connection, max.: 3.31 mm <sup>2</sup> , Box	4032248723201	72 pc(s).	IEC: 400 V / 24 A / 0.2 - 2.5 mm <sup>2</sup> UL: 300 V / 18.5 A / AWG 26 - AWG 12	Box

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**Mating connector (conditionally pluggable)**
**BLDF 5.08/180F SN**


The powerful daisy-chain solution for high-performance signal bus applications is also suitable for 400V auxiliary power chains with 18.5A current-carrying capacity. The large clamping capacity (up to 2.5mm<sup>2</sup> wire cross-sections) is particularly beneficial for long bus cables or high currents because of the low voltage drop. Four flange variations, including the patented release latch, allow for user-friendly unplugging designs.

Specifications:

- 0.20 - 2.5mm<sup>2</sup> (IEC) / 26 - 12 AWG (UL)
- 400 V (IEC)
- 18.5 A (IEC)

**General ordering data**

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLDF 5.08/03/180F SN OR BX	<a href="#">1012060000</a>	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 180°, PUSH IN spring connection, Clamping range, rated connection, max.: 3.31 mm <sup>2</sup> , Box	4032248818037	48 pc(s).	IEC: 400 V / 20.8 A / 0.2 - 2.5 mm <sup>2</sup> UL: 300 V / 10 A / AWG 12 - AWG 26	Box
BLDF 5.08/03/180F SN BK BX	<a href="#">1000950000</a>	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 180°, PUSH IN spring connection, Clamping range, rated connection, max.: 3.31 mm <sup>2</sup> , Box	4032248817085	48 pc(s).	IEC: 400 V / 20.8 A / 0.2 - 2.5 mm <sup>2</sup> UL: 300 V / 10 A / AWG 12 - AWG 26	Box

**BLDF 5.08/180LR SN**


The powerful daisy-chain solution for high-performance signal bus applications is also suitable for 400V auxiliary power chains with 18.5 A current-carrying capacity. The large clamping capacity (up to 2.5mm<sup>2</sup> wire cross-sections) is particularly beneficial for long bus cables or high currents because of the low voltage drop. Four flange variations, including the patented release latch, so you can design the interlock based on the requirements of the user.

Specifications:

- 0.2 - 2.5 mm<sup>2</sup> (IEC) / 26 - 12 AWG (UL)
- 400 V (IEC)
- 18.5 A (IEC)

**General ordering data**

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLDF 5.08/03/180LR SN OR BX	<a href="#">1065140000</a>	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 180°, PUSH IN spring connection,	4032248818082	48 pc(s).	IEC: 400 V / 20.8 A / 0.2 - 2.5 mm <sup>2</sup> UL: 300 V / 10 A / AWG 12 - AWG 26	Box

**OMNIMATE Signal - series BL/SL 5.08  
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**Mating connector (conditionally pluggable)**

		Clamping range, rated connection, max.: 3.31 mm <sup>2</sup> , Box	
BLDF	<a href="#">1001020000</a>	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 180°, PUSH IN spring connection, Clamping range, rated connection, max.: 3.31 mm <sup>2</sup> , Box	4032248817641 48 pc(s). IEC: 400 V / 20.8 A / 0.2 - 2.5 mm <sup>2</sup> UL: 300 V / 10 A / AWG 12 - AWG 26
5.08/03/180LR			
SN BK BX			

**BLF 5.08HC/270F SN**


Just as reliable as the millionfold proven original and featuring innovative details:  
The BLF 5.08HC PUSH IN version of the BLZP 5.08HC female connector is not only different in terms of connection system; it also has a more compact design. Weidmüller's innovative PUSH IN spring connection system stands for the future of easy and tool-free wire connection. HC = High Current.  
In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

**General ordering data**

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLF	<a href="#">1982900000</a>	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 270°, PUSH IN spring connection, Clamping range, rated connection, max.: 3.31 mm <sup>2</sup> , Box	4032248686995	72 pc(s).	IEC: 400 V / 24 A / 0.2 - 2.5 mm <sup>2</sup> UL: 300 V / 18.5 A / AWG 26 - AWG 12	Box
5.08HC/03/270F						
SN OR BX						
BLF	<a href="#">1982130000</a>	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 270°, PUSH IN spring connection, Clamping range, rated connection, max.: 3.31 mm <sup>2</sup> , Box	4032248686223	72 pc(s).	IEC: 400 V / 24 A / 0.2 - 2.5 mm <sup>2</sup> UL: 300 V / 18.5 A / AWG 26 - AWG 12	Box
5.08HC/03/270F						
SN BK BX						

**OMNIMATE Signal - series BL/SL 5.08  
SL 5.08HC/03/180G 3.2SN OR BX**

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**Mating connector (conditionally pluggable)**
**BLF 5.08HC/270LR SN**


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- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
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**General ordering data**

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLF 5.08HC/03/270LR SN OR BX	<a href="#">1983090000</a>	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 270°, PUSH IN spring connection, Clamping range, rated connection, max.: 3.31 mm <sup>2</sup> , Box	4032248687183	72 pc(s).	IEC: 400 V / 24 A / 0.2 - 2.5 mm <sup>2</sup> UL: 300 V / 18.5 A / AWG 26 - AWG 12	Box
BLF 5.08HC/03/270LR SN BK BX	<a href="#">198320000</a>	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 270°, PUSH IN spring connection, Clamping range, rated connection, max.: 3.31 mm <sup>2</sup> , Box	4032248686414	72 pc(s).	IEC: 400 V / 24 A / 0.2 - 2.5 mm <sup>2</sup> UL: 300 V / 18.5 A / AWG 26 - AWG 12	Box

## Recommended wave soldering profiles

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### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.


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